

**POSTED IN ACCORDANCE WITH THE PROVISION OF M.G.L. CHAPTER 39 § 23A AS AMENDED.**

**HOUSING COMMITTEE**

Place: Remote Participation

Day: Wednesday

Date: October 6, 2021

Time: 5:00PM

**AGENDA**

1. Introductions and overview of the Housing Production Plan update process
2. Discuss public outreach options for the 2021 update
3. Review the First Draft of the Housing Needs Assessment
4. Determine next meeting date and adjourn

*The listing of matters are those reasonably anticipated by the Chair which may be discussed at the meeting. Not all items listed may in fact be discussed and other items not listed may also be brought up for discussion to the extent permitted by law.*

*Pursuant to Chapter 20 of the Acts of 2021, this meeting will be conducted via remote means. Members of the public who wish to access the meeting may do so in the following manner: 1) calling (415) 762-9988 and entering Meeting ID 890 5792 9006; or 2) visiting <https://us02web.zoom.us/j/89057929006>. No in-person attendance of members of the public will be permitted, but every effort will be made to ensure that the public can adequately access the proceedings in real time, via technological means. A recording of the meeting will be made available online as soon as possible at <https://www.youtube.com/user/FCATMedia>.*